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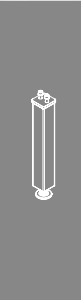
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**Leg with Caster and Locking Brake 700**



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**Leg with Floor Anchoring 700**



## Table Legs

### INSTALLATION TABLE LEGS:

Per table leg two cylinder bolts with spring rings are inserted in the mounting panel. Afterwards the table leg is bolted at a torque of 150 Nm.

Screws are included in delivery.

Please follow enclosed installation instructions.

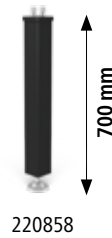


### LEG STANDARD EQUIPMENT

Page 446

#### STYLES

700  
800  
Special Sizes



Bearing load:  
1,000 kg  
per leg



Bearing load:  
1,000 kg  
per leg

### LEG HEIGHT-ADJUSTABLE

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#### STYLES

500-800  
550-900  
Special Sizes



Bearing load:  
1,000 kg  
per leg



Bearing load:  
1,000 kg  
per leg

### LEG WITH CASTER AND LOCKING BRAKE

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#### STYLES

700  
Special Sizes



Bearing load:  
800 kg  
per leg

### LEG HEIGHT-ADJUSTABLE WITH CASTER AND LOCKING BRAKE

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#### STYLES

600-850  
Special Sizes



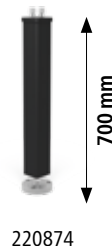
Bearing load:  
800 kg  
per leg

### LEG WITH FLOOR ANCHORING

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#### STYLES

700  
Special Sizes



Bearing load:  
1,000 kg  
per leg



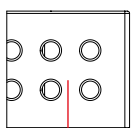
## CAPACITY PER TABLE LEG

Maximum allowable load per leg for all system 22 tables equals 800-1.000 kg, depending on leg type.

**Computationally resulting in substantially higher overall loads. However, the indicated bearing loads were calculated with reserves for safety reasons.**

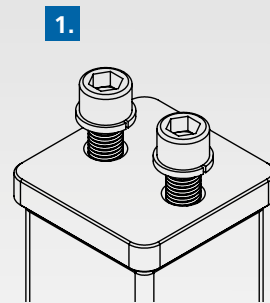
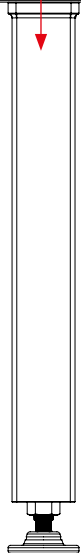
Please consult with manufacturer if higher overall loads are required.

## FOR MAXIMUM SECURITY:



Allowable bearing load

Vertical force direction: 16 kN



## 1. ALLEN SCREW

- with M16 thread
- with Spring ring

## 2. MATERIAL

- sturdy square pipe 80x80 mm
- for increased stability
- powder coated

## 3. BASE PLATE

- $\varnothing$  90 mm
- for optimum pressure distribution
- made of twisted bulk material
- for increased stability and precision

## 4. THREADED ARBOR

- with sturdy M24x1.5 fine thread (pitch 1.5 mm)
- 50 mm vernier adjustment
- with locknut for security

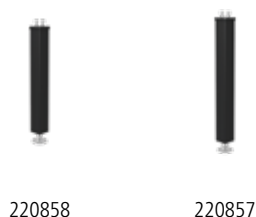
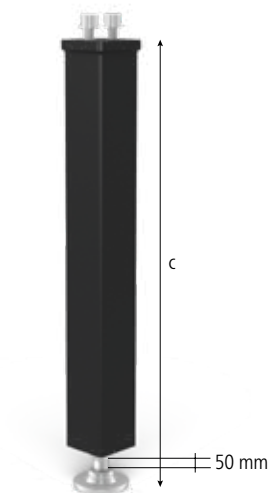


## Leg standard equipment

### Description:

Leg Basic Equipment, available in various lengths (special lengths upon demand). The load-bearing capacity of the leg is 1,000 kg, height adjustable up to 50 mm (vernier adjustment).

Leg Boot protects threaded arbor from dirt and prevents damages to the welding hose, due to the constant contact with the threaded arbor.



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Length: (a)      Width: (b)      Height: (c)      Weight:      Item No.

### Leg standard equipment 700

- 50 mm vernier adjustment

700 mm

7,50 kg

2-220858 ●

### Leg standard equipment 800

- 50 mm vernier adjustment

800 mm

8,10 kg

2-220857 ●

### Further sizes and heights available upon request

○

### Sleeve for Table Leg

- Aluminum

- for Leg height-adjustable System 28

- for Leg Standard / Floor anchoring System 22

88 mm

88 mm

150 mm

0,45 kg

2-280859.1 ○

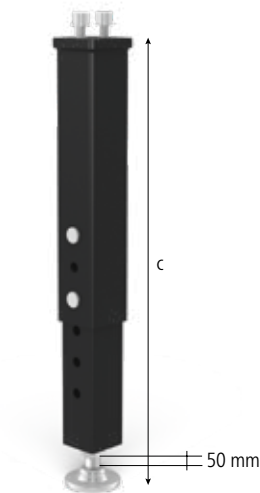
● = Item produced for stock; ○ = Item produced on order; Explanations see page 84

## Leg height-adjustable

### Description:

Leg is height adjustable in a range of 500-800 mm or 550-900 mm. The load-bearing capacity remains 1,000 kg, regardless of height. A second lock bolt ensures additional stability. The leg can be vernier adjusted up to 50 mm.

Leg Boot protects threaded arbor from dirt and prevents damages to the welding hose, due to the constant contact with the threaded arbor.



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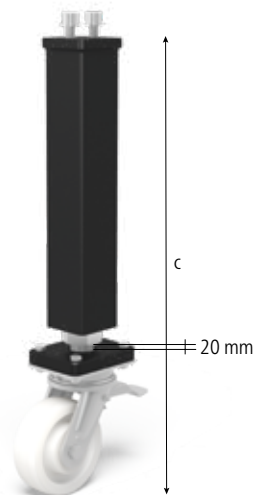
	Length: (a)	Width: (b)	Height: (c)	Weight:	Item No.
<b>Leg height-adjustable 500-800</b> - 50 mm vernier adjustment - Table height 650-950 mm adjustable			500-800 mm	9,50 kg	2-220878 ●
<b>Leg height-adjustable 550-900</b> - 50 mm vernier adjustment - Table height 700-1050 mm adjustable			550-900 mm	10,30 kg	2-220877 ●
<b>Additional sizes upon request</b>					○
<b>Sleeve for Table Leg</b> - for Leg Standard / Floor anchoring System 16 - for Leg height-adjustable System 22	75 mm	75 mm	100 mm	0,35 kg	2-160859 ●

● = Item produced for stock; ○ = Item produced on order; Explanations see page 84

## Leg with Caster and Locking Brake

### Description:

Leg with Caster and Locking Brake, load-bearing capacity 800 kg per caster. Each leg can be height-adjusted up to 20 mm (vernier adjustment), by turning the spacer plate and is equipped with a reinforced arbor.



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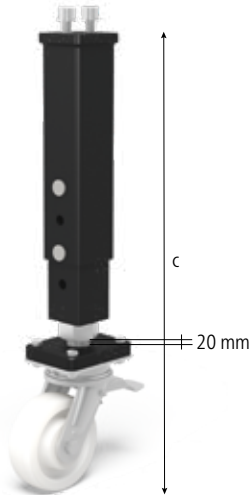
	Height: (c)	Weight:	Item No.
<b>Leg with Caster and Locking Brake 700</b> - 20 mm vernier adjustment	700 mm	13,30 kg	2-220866 ●
<b>Additional sizes upon request</b>			○

● = Item produced for stock; ○ = Item produced on order; Explanations see page 84

**Leg height-adjustable with Caster and locking Brake**

**Description:**

Leg height-adjustable with Caster and Locking Brake, load-bearing capacity 800 kg and vernier adjustable up to 20 mm.



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	Height: (c)	Weight:	Item No.
<b>Leg height-adjustable with Caster and locking Brake 600-850</b> - 20 mm vernier adjustment - Table height 750-1000 mm adjustable	600-850 mm	15,20 kg	2-220879 ●
<b>Additional sizes upon request</b>			○

● = Item produced for stock; ○ = Item produced on order; Explanations see page 84

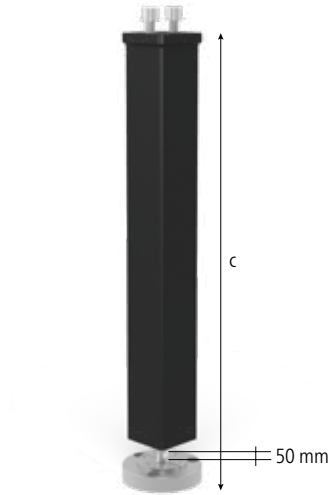


## Leg with Floor Anchoring

### Description:

Leg with floor anchoring, load-bearing capacity of 1,000 kg and suitable for all applications that demand stability. Leg is adjustable up to 50 mm (vernier adjustment).

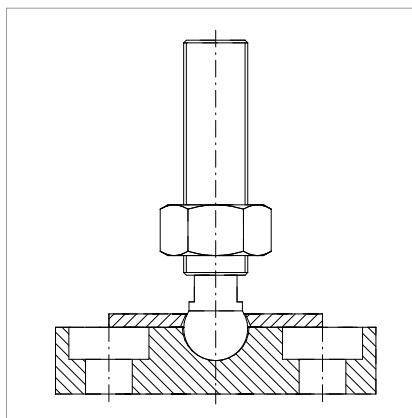
Leg Boot protects threaded arbor from dirt and prevents damages to the welding hose, due to the constant contact with the threaded arbor.



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	Length: (a)	Width: (b)	Height: (c)	Ø: (o)	Weight:	Item No.
<b>Leg with Floor Anchoring 700</b> - 50 mm vernier adjustment - Additional sizes upon request			700 mm		9,00 kg	2-220874 ●
<b>Additional sizes upon request</b>						○
<b>Sleeve for Table Leg</b> - Aluminum - for Leg height-adjustable System 28 - for Leg Standard / Floor anchoring System 22	88 mm	88 mm	150 mm		0,45 kg	2-280859.1 ○
<b>Plate for Floor Anchoring</b> - Interchangeable with base plate for leg standard equipment and leg height adjustable.			130 mm	130 mm	3,00 kg	2-280868 ●
<b>Heavy- Duty Bolt</b> - 1 set = 3 screws + 3 studs					0,40 kg	2-280869 ●

● = Item produced for stock; ○ = Item produced on order; Explanations see page 84